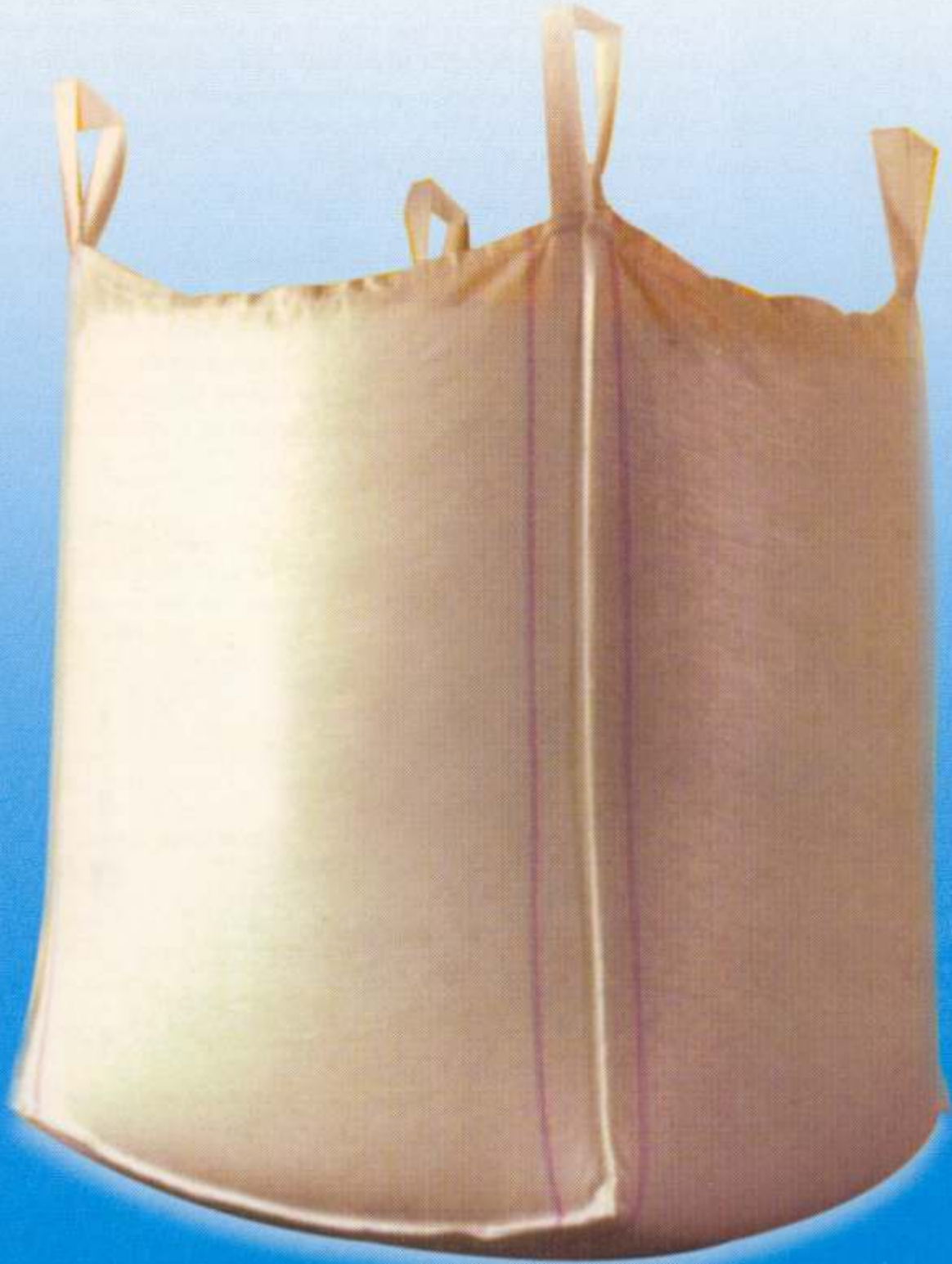


HYDERABAD POLYMERS PRIVATE LIMITED



Plot No.83/A, Phase-1, I.D.A., Jeedimetla, Hyderabad-500 055, INDIA.

Fac : 0091- 040 - 23095353 Fax : 0091- 040- 23095107
Website : www.hydpoly.com, E-mail : Jay@hydpoly.com

HPPL Bags are of the highest quality. Quality that can be seen. Quality that holds under all conditions.



All seams are rolled and sewn. Seams are sewn double lock style or custom sewn as per request



Our petal style bottom with rope lock system reduces friction and wear for multi-trip bags. The petal has wear protector sleeves sewn in to prolong the life of the bag.



HPPL has innovative solutions for your bulk packaging needs

Hyderabad Polymers Private Limited (HPPL) was established in 1978. HPPL is located in IDA, Jeedimetla, Hyderabad and was initially involved into HDPE/PP Woven Sacks (Small Bags) business holding a major part of the market. HPPL ventured into FIBC (Jumbo Bags / Big Bags) during 2001 with the expertise built in over two decades to offer high quality solutions for bulk packaging requirements of various industries like Chemicals, Fertilizers, Polymers, Fillers, Minerals, Cement, Food Grains, Agricultural Products, Building Materials & Asbestos Disposal

Infrastructure:

HPPL has an integrated Plant (From Granules to Finished Bags – All in-house). Our production system is vertically integrated, including tape extrusion, weaving and sewing. We oversee every part of the manufacturing process, therefore HPPL guarantees the best possible product at a lower cost. HPPL has a capacity of manufacturing 2000 Jumbo Bags per Day (About 0.6 Million Bags per Annum). We can offer all types of Jumbo Bags with SWL (Safe Working Load) ranging from 500 Kg to 2000 Kg and with Safety Factor of 5:1 to 8:1.

Capabilities:

As per the customer's requirement, to suit the application, we can design a Bag, submit a sample & supply regular lots in two weeks. We can offer all types of Jumbo Bags/ FIBCs/Big Bags as follows.

1. With Liners/With out Liners
2. With Coated/Un coated Fabric
3. Sift Proof/Dust Proof Sewing
4. Printed upto 3 colors on all sides
5. Open Top/ Top Skirt or duffle / Top Spout bags
6. Flat Bottom/ Discharge Spout Bags
7. Q – Bags
8. Container Bags/Liners
9. Bags with Shaped Liners
10. Bags with Cross Corner Loops/Corner Loops
11. Single Trip, Multi Trip & Heavy Duty Bags with safety factor of 5:1, 6:1 & 8:1 respectively.
12. All types of liners for bags including Bottle shaped liners & Glued/Taped Liners

Testing & Quality Assurance:

1. Our Testing Lab is equipped with all necessary Testing Equipment for Quality Assurance.
2. HPPL has approvals for different types/designs of FIBCs from LABORDATA, Germany and also from National Engineering Laboratory, UK.
3. HPPL is an ISO-9001:2000 Certified Company.
4. HPPL is an active member of IFIBCA.
5. HPPL is recognized by Government of India as an Export House.



Fabric

Top grade woven polypropylene, 3 oz-9oz, UV inhibitor treated.

- Made from virgin resins only
- Denier from 500 to 3,000
- Mesh from 10x10 to 14x14
- Circular woven, no side seams
- Flat woven, side seams
- Coated fabrics, hot lamination of polypropylene film provides protection from moisture and sifting; available on one side or double coated
- Non-coated fabrics are breathable, air permeable

Fabric Weights & Applications

- 3 oz. Spouts and duffle skirts
- 5 oz. Spouts and body (2,000lb.SWL)
- 6 oz. Body and bottoms (2,500lb.SWL)
- 6.5oz. Body and bottoms (3,000lb.SWL)
- 7 oz. Body and bottoms (3,500lb.SWL)
- 8oz. Body and bottoms (4,000lb.SWL)
- 9oz. Body and bottoms (4,000lb. SWL)

Standard Base Dimensions

- 29x29 High density products, 3 across in rail car
 - 35x35 Most common, 2 across in containers and trailers
 - 35x41 May be used to fill a 40x48 pallet
 - 41x41 Excellent for rail cars. With baffles, can be placed 2 across in trailers
- Custom base sizes also available (i.e. 36 x 36)

Filling and Discharge Spout Diameters

6" 10" 14" 16" 20" 22" 24" 30"

Fabric Colours

standard



White, Beige, Blue, Black, Yellow, Red, Green

Custom

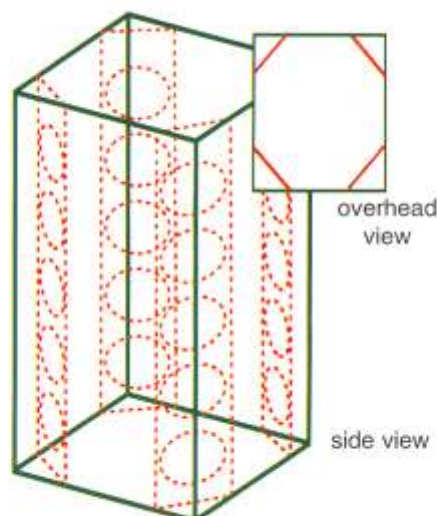
We can make any colours sample, some colours may require minimum quantity.

Identification

Stencilling, printing, silk screening, Tyvek labels, document pouches

Baffle Bags and Baffle Liners

- **BAFFLE BAGS** are designed to give added stability to light, low density products. This bag is designed with interior baffles sewn cross corner style. Product flows through the baffled panels to facilitate filling and unloading.
- **BAFFLE FORM FIT LINERS** are designed for products which require the added protection of an inner liner but need the stability baffles afford.



Barrier Liner Styles

- **TUBELINERS** are available in all barrier films. Please note: Tube liners have a tendency to elongate as they are emptied. They are the economy liner.
- **FORM FIT LINERS** are designed to conform to the inside of the bag. The liner is made slightly larger than the bag in all dimensions to allow it to expand when filled. Because the liner is form fit, it stays in when the bag is emptied.

BARRIER LINER FIXING METHODS

- Glued
- Sewn
- Tied
- Taped

Barrier Liner Materials

- Rubber modified
- LLDPE
- LDPE
- HDPE
- PP
- Foil
- Nylon

Special Product Protection Options

- Sift-Proof seams: Light, Moderate, extreme
- Moisture Protection
- Oxygen barrier
- Odor barrier

Lifting Options



Four corner



Cross corner



Stevedore



Sleeve style



Fully belted



Fully belted
bottom view

Filling Options



Open top



Duffle top



Filling spout top



Filling spout with cone top



Flap top

Discharge Options



Closed bottom



Spouted bottom



Spouted bottom W/cone style



Full bottom discharge



Side or
Offset discharge

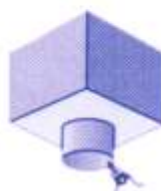
Spout Closure and Protective Bottom Styles



Ribbon tie



Hook and loop belt



Rope lock



Rosette



Petal Closure



Diaper Flap

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